

CLAIMS

1. An inkjet ink set comprising a plurality of non-aqueous, colored, pigmented inks, at least one of which is a yellow ink comprising PY120 dispersed in a non-aqueous vehicle.
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2. The inkjet ink set of claim 1, wherein at least one of the inks is a magenta ink comprising a complex of PV19 and PR202 dispersed in a non-aqueous vehicle.
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3. The inkjet ink set of claim 1, further comprising at least one non-aqueous, pigmented magenta ink, and at least one non-aqueous, pigmented cyan ink.
- 15 4. The inkjet ink set of claim 3, wherein at least one of the inks is a magenta ink comprising a complex of PV19 and PR202 dispersed in a non-aqueous vehicle.
- 20 5. The inkjet ink set of claim 3, wherein at least one of the inks is a cyan ink comprising PB 15:3 and/or PB 15:4 dispersed in a non-aqueous vehicle.
- 25 6. The inkjet ink set of claim 4, wherein at least one of the inks is a cyan ink comprising PB 15:3 and/or PB 15:4 dispersed in a non-aqueous vehicle.
7. The inkjet ink set of claim 3, further comprising at least one non-aqueous, pigmented black ink.
8. The inkjet ink set of claim 1, wherein the inks have a surface tension in the range of about 20 dyne/cm to about 60 dyne/cm at 25°C, and a viscosity of 30 cP or less at 25°C.
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9. The inkjet ink set of claim 1, wherein the inks comprise about 70% to about 99.8% non-aqueous vehicle, and about 0.01 to about 10% pigment, by weight based on the total weight of the ink.
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10. A method for ink jet printing onto a substrate, comprising the steps of:
A) providing an ink jet printer that is responsive to digital data signals;

- B) loading the printer with a substrate to be printed;
 - C) loading the printer with an inkjet ink set; and
 - D) printing onto the substrate using the inkjet ink set in response to the digital data signals,
- 5 wherein the inkjet ink set comprises a plurality of non-aqueous, colored, pigmented inks, at least one of which is a yellow ink comprising PY120 dispersed in a non-aqueous vehicle.

11. The method of claim 10, wherein the substrate is a polymeric substrate.

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